

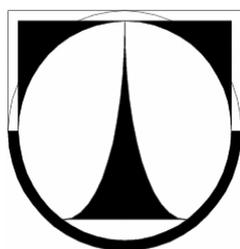
# 30. Setkání kateder mechaniky tekutin a termomechaniky



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## Characteristics of a mathematical model of the spiral heat exchanger using CFD ANSYS Fluent

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**Abstrakt:** *Paper describes a three-dimensional mathematical model of fluid flow exhaust gas in the heat exchanger. It is a spiral heat exchanger in which hot exhaust gases are blown. Then heat of exhaust gas is removed by water flowing through a spiral tube. Article in detail defines the problems of heat transfer due to conduction and convection heat individual areas of exchanger. The mathematical model includes the effect of physical properties of individual flowing media and material properties of walls exchanger. Defined mathematical model is solved in the programming software ANSYS Fluent13.1. The basic current variables are evaluated in the individual sections (velocity and temperature fields).*

### 1. Introduction

Mathematical modeling of fluid flow includes real now widely used in many applications in the industry. From the metallurgical industry, chemical industry, to environmental. In this paper is characterized a mathematical model flow of combustion products in the heat exchanger. The gaseous combustion products are derived from combustion of natural gas in microturbines, which achieves on outlet of tens of KW. One way to increase the thermal efficiency of energy processes based on combustion of gaseous fuels, the design of various types of heat exchangers that use waste heat produced by combustion products in various stages of the energy process. In this case the spiral heat exchanger is designed, which water flows through, which removes heat from gaseous combustion. The primary content of this paper is the characterization and design of a mathematical model of flow combustion products through heat exchanger including the consideration of heat transfer to the surrounding walls. Numerical modeling of problems of flow in heat exchanger by using

CFD has been solved by several authors [1], [2], [3], [4], [5]. This paper defines the possibility of heat transfer solution in a spiral heat exchanger with a detailed characterization of mathematical model of flow combustion products in heat exchanger

### 2. Characterization of heat exchanger model

Defined mathematical model will be applied to the spiral heat exchanger, which is illustrated in Figure 3. This is a recuperative heat exchanger, however in certain phases behaves like uniflow, because the influence of spiral loops water flows in the direction of gas flow.

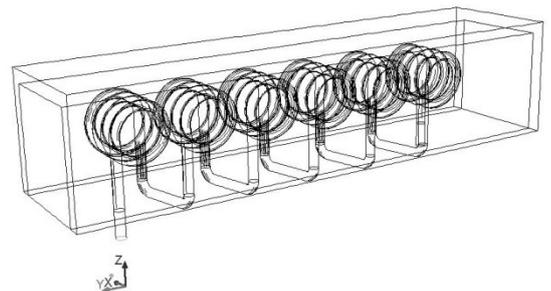


Figure 3: The model of spiral heat exchanger

The heat exchanger consists of three layers of insulating material SIBRAL (top and side walls) and the bottom surface of the heat exchanger is made up of stainless steel sheets. Material of spiral loops is made from copper.

### 3. Characterization of the mathematical model flow of combustion products through heat exchanger

Based on the characteristics of combustion products flow problems and water in the heat exchanger was defined turbulent Standard k-ε Model with heat transfer. Below the basic balance equations of a mathematical model are defined:

**Mass equation:**

$$\frac{\partial(\rho\bar{u}_j)}{\partial x_j} = 0 \quad (1)$$

**Momentum equations:**

$$\frac{\partial(\rho\bar{u}_i\bar{u}_j)}{\partial x_j} = -\frac{\partial\bar{p}}{\partial x_i} + \frac{\partial}{\partial x_j} \left[ (\mu + \mu_t) \frac{\partial\bar{u}_i}{\partial x_j} \right] \quad (2)$$

**Equation of turbulent kinetic energy:**

$$\frac{\partial(\rho\bar{u}_j k)}{\partial x_j} = \frac{\partial}{\partial x_j} \left[ \left( \mu + \frac{\mu_t}{\sigma_k} \right) \frac{\partial k}{\partial x_j} \right] + G_k - \rho\varepsilon \quad (3)$$

,where  $G_k$  represents the generation of turbulence kinetic energy due to the mean velocity gradients:

$$G_k = \mu_t \left( \frac{\partial\bar{u}_j}{\partial x_i} + \frac{\partial\bar{u}_i}{\partial x_j} \right) \frac{\partial\bar{u}_j}{\partial x_i} \quad (4)$$

**Equation rate of dissipation:**

$$\frac{\partial(\rho\bar{u}_j \varepsilon)}{\partial x_j} = \frac{\partial}{\partial x_j} \left[ \left( \mu + \frac{\mu_t}{\sigma_\varepsilon} \right) \frac{\partial \varepsilon}{\partial x_j} \right] + C_{1\varepsilon} \frac{\varepsilon}{k} G_k - C_{2\varepsilon} \rho \frac{\varepsilon^2}{k} \quad (5)$$

,where

$$\mu_t = \rho C_\mu \frac{k^2}{\varepsilon}, C_\mu = 0.09, C_{1\varepsilon} = 1.44$$

$$C_{2\varepsilon} = 1.92, \sigma_k = 1.0, \sigma_\varepsilon = 1.3$$

**Energy equation:**

$$\frac{\partial}{\partial x_j} [\bar{u}_j (\rho E + p)] = \frac{\partial}{\partial x_j} \left[ k_{eff} \frac{\partial T}{\partial x_j} + \bar{u}_i (\tau_{ij})_{eff} \right] \quad (6)$$

$$E = h - \frac{p}{\rho} + \frac{v^2}{2} \text{ total energy} \quad (7)$$

$$h = \sum_j Y_j \int_{T_{ref}}^T c_{p,j} dt \text{ sensible enthalpy} \quad (8)$$

$$k_{eff} = k + \frac{c_p \mu_t}{Pr_t} \text{ effective conductivity} \quad (9)$$

,where  $k$  is thermal conductivity,  $c_p$  is specific heat capacity and  $Pr_t$  is turbulent Prandtl number ( $Pr_t = 0.85$ ).

**Energy equation in solid regions:**

$$\frac{\partial}{\partial x_j} (\rho h \bar{u}_j) = \frac{\partial}{\partial x_j} \left( k \frac{\partial T}{\partial x_j} \right) \quad (10)$$

**Species transport equation:**

$$\frac{\partial(\rho u_j Y_i)}{\partial x_j} = -\frac{\partial}{\partial x_i} J_{j,i} \quad (11)$$

The resulting model of the heat exchanger can be described as a 3D mathematical model of stationary turbulent flow of gas mixture and the water with heat transfer and flow is considered as compressible. Combustion gases flows through the heat exchanger are composed of CO<sub>2</sub>, H<sub>2</sub>O, N<sub>2</sub>, O<sub>2</sub>. Calculation of gas density is defined by the ideal gas equation as compressible gas [6],[7]. Next physical properties (viscosity, specific heat capacity, thermal conductivity) of gas mixtures are defined by mixing laws [6], [7].

With regard to the calculation of heat transfer from combustion products to wall spiral pipe into the flowing water is considered the real pipe wall thickness, including the physical properties of wall material. Then in the model of heat exchanger is considered an insulating layer of material Sibril again with defined physical characteristics (density, specific heat capacity, thermal conductivity).

## 4. Results of numerical simulation

Result of numerical simulation of temperature field in heat exchanger for power of turbine 30kW to burning natural gas is shown in Figure 4.

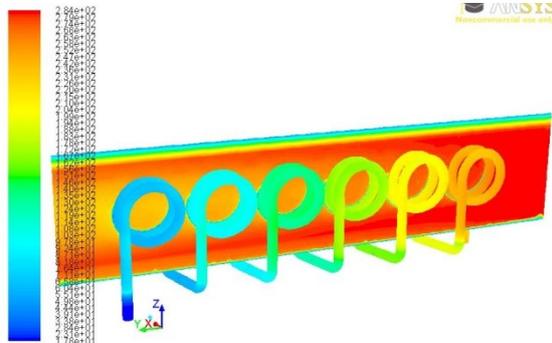


Figure 4: Temperature field in the longitudinal direction and wall surface temperature of spiral pipe (°C)

The figure shows the temperature field in the longitudinal direction and wall surface temperature of spiral pipe, which water flow. From the wall surface temperature of the pipe is visible heating water from inlet. The blue color of wall pipe indicates the inlet of cold water, and combustion products going into the heat exchanger on the opposite side Figure 4.

## 5. Conclusion

Paper in detail defines the 3D mathematical model of flow of gaseous combustion products and water in the spiral heat exchanger including heat conduction and convection. The introductory chapter are presented the basic balance equations of the mathematical model, including definition of the physical properties of individual flow media and solid materials. Then the mathematical model is applied to the heat exchanger for gas turbine power 30kW. From results is presented the temperature field in longitudinal direction of heat exchanger and the wall surface temperature of the spiral pipe.

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